NCR: Yes / No
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DQA: \_\_\_\_\_\_ Date: \_ \*

NCR: Y	es / No				WORK ORDER NON-	-COI	<b>NFORM</b>	MANCE / UP	DATE					
								<u> </u>		QA Closed:	Date:			
Work Orde	r:				DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part N	0				Rework Scrap	Skid-tube Crosstube Machining Small Fab			-	Water Jet d. Eng. Coor	Engineering Quality			
NCR N	CR No Work Order Update					l.	noforming Large Fab	Finishing Composite	Rec/Stor	e/Packaging Supplier	Other			
Root				Descri	iption of work order update		nitial	Ac	ction	Sign &				
Cause	Date	Step	Qty		or Non-conformance	Ch	ief Eng	Desc	cription	Date	Verification	QC Inspector		
Ooc/Data														
quip/Tooling						-								
Operator	_													
Material														
etup										,	:			
Other	_													
Process			•											
Supplier									`					
raining	_							1		1				
Inapproved			<u> </u>	L				L						
						FAUL	T CATE	GORY						
Landir	g Gear			_	General ¬		1			7		۱ ا		
	Bendin	-		<u> </u>	Bend	<u> </u>	Grain		·	Ovalized	_	Pressure/Forced		
	Centre	Not Conce	ntric to	o/s	BOM/Route		Hardwa		<u> </u>	Over/Under	<del>-</del>	Temperature/Cure		
	Cracks				Broken/Damaged	<u> </u>	4	ion Incomplete	<u> </u>	Part Incorre	<u> </u>	Weld		
		d/Crimped	l.	L	Burrs	$\perp$	4	tions Incomplete/	/Unclear	Part Lost/M	issing	Wrong Stock Pulled		
]	Cuffs				Contamination	<u> </u>	Mainte			Part Moved				
	Heat Tr			_	Countersink		Mislabe			Positioned V		<b>-</b>		
	<del></del>	ion Strip ir	1 Tube		Cut Too Short		Misread	Ł		Power Loss/	Surge	Other		
		in Bend			Drill Holes		Offset							
	Torque	Waves in	Extrusio	n	Drawing		Out of	Calibration						
Į	Turning	s Sequence	9		Finish		Out of	Sequence						
	Wave/Twist in Tube				Folio		Outside							

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Picklist Print . Page 1 September-13-12 1:15:07 PM Work Order ID: 90098 **Start Date: 9/12/12** Required Date: 9/12/12 Parent Item: D350-589-011 Start Qty: 4.00 Required Qty: 4.00 Side Door Latch Modification Parent Item Name: IPP F02.08.29Removed D2587 PlugKJ . Comments: **ALL AT CHANGE 002** Qty per Kit Total Qty on Status Last Unit of Qty ... Date Component Item ID/ Replacement Mfg/ Bin **Primary** Route Measure Hand Item Name Location Issued Issued Qty Item ID Purch Item Location Seq ID NAS1149D0363J 105 Each 0.0000 334 No 12 Purchased M122378 No 105 Each 50.0000 12 Manufactured Loc Code Loc Qty Location ST006 6 66139 ST008 24 86643 24 ST009 20 20 No 105 Each 48.0000 Manufactured Location Loc Qty Loc Code ST011 27 27 ST012 21 87625 21 105 Each 60.0000 Manufactured No Mounting Channel Location Loc Oty Loc Code ST011 36 2 73297 34 ST012 24 86945 24

									DQA:	Date	: <u>*</u>
NCR: Y	'es / <b>1</b>	lo	•		WORK ORDER NON-C	ONFOR	MANCE / UPDATE				
									QA Closed:	Date	):
NA ( a ml ) O mel e					DISPOSITION		AGA	INST DE	PARTMENT	/PROCESS	
Work Orde	er:				Rework	.	Skid-tube Cross	tube		Water Jet	Engineering
Part N	lo.				Scrap		Machining Small	<b> </b>	Pro	d. Eng. Coor.	Quality
raiti					Use-as-is	Ther	~ <b>—</b>	hing	i	re/Packaging	Other
NCR N	10.				Work Order Update		Large Fab Compo	~ —		Supplier	1   1
		**				l					
Root				Descri	ption of work order update	Initial	Action		Sign &		
Cause	Da	te Step	Qty		or Non-conformance	Chief Eng	Description		Date	Verification	QC Inspector
Doc/Data											
Equip/Tooling											
Operator											
Material	_									<u> </u>	
Setup	_										
Other										!	
Process											
Supplier		İ		,							
Training		. :									
Unapproved				J		1117 5 4 7	CODY.		<u> </u>		<u> </u>
1					General	AULT CAT	EGURY		-		
Landi	ng <b>Gear</b> Bend				Bend	Grain			Ovalized	Г	Pressure/Forced
'	_	_	ontric to	0/5	BOM/Route	Hardw	210		Over/Under	tolerance	Temperature/Cure
		e Not Conce	entric to	U/3  -	Broken/Damaged	<b>├</b> ─			Part Incorre		Weld
Cracks					I DI OKEII) Dalliageu	I luisher	Inspection Incomplete			· L	
Crushed/Crimped. Cuffs					Burrs	Instru	ctions Incomplete/Unclear		Part Lost/M	issing	Wrong Stock Pulled

Mislabeled

Out of Calibration

Outside Dimensions

Out of Sequence

Misread

Offset

Positioned Wrong

Power Loss/Surge

Other

Countersink

Cut Too Short

Drill Holes

Drawing

Finish Folio

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Heat Treat

Inspection Strip in Tube

Torque Waves in Extrusion

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'Picklist Print September-13-12 1										Page 2
Work Order ID: Parent Item: Parent Item Name:	90098 D350-589-011 Side Door Latch Modification					Start Dat Start Qt	e: 9/12/12 v: 4.00		red Date: 9/1	
D2586 Door Latch	Manufactured	No		105	Each	57.0000	3	12/2	SL	
<b>△</b>			Location ST203A 78833 83893	57 1 56		Loc Code				A
Door Slug, 350 Hinge	Manufactured	No		105	Each	28.0000		E	SL	_\$0
<b>,</b> (			Location ST011 74522 8893 ST013	8 1 7 20		Loc Code				
D <b>D2589</b> Keys, Key Chain, 350 H	Manufactured inge	No	86830	105	Each	200.0000	<b>(</b> 0	4	SL	
			Location ST012	200 200		Loc Code		_		^
MS20470AD4-5	Purchased	No		105	Each	2,262.0000	6	24 24	SL	Solo
			Location  334  122452  ST319  118405  20142	Loc Oty 1410 1410 852 317 535		Loc Code				1

												DQA:	Dat	e: _	• `
NCR: Y	⁄es	/ No				WORK ORDER NON-C	100	NFOR	MANCE / UP	DATE			-		
												QA Closed:	Dat	e:	
Work Orde	ar.					DISPOSITION				AGAINST [	DEI	PARTMENT/	PROCESS		
Work Order: Part No						Scrap Machi			Skid-tube Machining	achining Small Fab Prod. Eng. Coor. Quality			Engineering Quality		
NCR N	No.				· ·	Use-as-is Work Order Update		Thern	noforming Large Fab	Finishing Composite		Rec/Stor	e/Packaging Supplier		Other
Root					Descri	ption of work order update	]	nitial	Ac	tion		Sign &			
Cause		Date	Step	Qty	(	or Non-conformance	Ch	ief Eng	Desc	ription		Date	Verification		QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved															
						F	AUI	T CATE	GORY						
Landi	ng (	Gear				General	_	,		r		,	,		1
	Ц	Bending			L.	Bend	L	Grain				Ovalized			Pressure/Forced
	Ш	Centre No	ot Conce	ntric to	O/S	BOM/Route		Hardwa		ļ		Over/Under			Temperature/Cure
Cracks				Broken/Damaged		ion Incomplete			Part Incorre	ct		Weld			

Instructions Incomplete/Unclear

Maintenance

Out of Calibration

Out of Sequence

Outside Dimensions

Mislabeled

Misread

Offset

Part Lost/Missing

Positioned Wrong

Power Loss/Surge

Part Moved

Wrong Stock Pulled

Other

Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Crushed/Crimped.

Inspection Strip in Tube

Torque Waves in Extrusion

Cuffs

Heat Treat

Burrs

Contamination

Countersink

Cut Too Short

Drill Holes

Drawing

Finish

Folio

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NCR:	Yes	1	No
NUR.	162	/	110

Date: \_\_\_

DQA:

NCR: Y	es'	/ No				WORK ORDER NON-	CON	<b>NFORM</b>	MANCE / UP	DATE								
		,									QA Closed:	Date:						
Nork Orde	DISPOSITION DISPOSITION								AGAINST DEPARTMENT/PROCESS									
Part N					Rework Scrap				Skid-tube Machining	Crosstube Small Fab		Water Jet d. Eng. Coor.	Engineering Quality					
NCR N	lo.					Use-as-is Work Order Update	Thermoforming Finishing  Large Fab Composite			Rec/Stor	e/Packaging Supplier	Other						
Root					Descri	ption of work order update	Ti	nitial	Ac	tion	Sign &							
Cause		Date	Step	Qty		or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector					
oc/Data																		
quip/Tooling									3	* A.	. ȣ_1 &							
perator											, ,							
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rocess			]															
upplier									-			:						
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napproved				ļ			<u> </u>											
							AUL	T CATE	GORY									
Landi	ng (	1			_	General	_	,			1	_	7					
		Bending				Bend		Grain			Ovalized	<u> </u>	Pressure/Forced					
		Centre No	ot Conce	ntric to	o/s	BOM/Route	L	Hardwa			Over/Under	tolerance	Temperature/Cure					
		Cracks				Broken/Damaged		Inspect	ion Incomplete		Part Incorre	ct	Weld					
		Crushed/0	Crimped.	-		Burrs		Instruct	tions Incomplete/	/Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled					
		Cuffs				Contamination	L	Mainte	enance		Part Moved							
		Heat Trea	it			Countersink		Mislabe	eled		Positioned V	Vrong	-					
		Inspection	n Strip in	Tube		Cut Too Short		Misrea	d t		Power Loss/	Surge	Other					
		Ripples in	Bend			Drill Holes		Offset										
		Torque W	/aves in E	Extrusio	n [	Drawing		Out of	Calibration									
		Turning S	equence			Finish		Out of	Sequence									
	Wave/Twist in Tube Folio					Folio	Г	Outside	Dimensions									

## **52.4 PARTS LIST**

Revision: 1

<u> </u>	500	F00	500	Dord Normalis	Description
589 -011	589 -041	589 -042	589 -043	Part Number	Description
X	-041	-042	-043	D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
├-^-	Х			D350-589-041	SIDE DOOR LATCH MODIFICATION KIT
		V			
		X	<del></del>	D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			X	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
	- 4			D0004.4	Basis
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
	0			D0007	Ot it as Dista
<del>-3</del>	3	3 ~	3	D2237	Striker Plate
10	1	1	1	D2464-1700	Seal
/ 3	75 S	, _		D2583 2	Latch Bracket
1 3 th	3	3	=3==	D2585	Latch Clamp
<u>[3</u>	3	3	3	D2586 7	Latch
71.			<b></b> _	D2587	Plug
(1_	1	_1_	1	D2589	Keys, Key Chain
	3	3 2**	3 2**	D2621	Latch Plate
<u> </u>	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Dron Assembly
	1*	1*	1*	D3065-041	Prop Assembly Locknut
<b>_</b>	1*	1*	1*	D3015-3	Prop Hinge
	1*	1*	1*	D3081-1	Clip
	1*	1*	1*	D3082-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
	3*	3*	3*	AN960JD10	Washer
	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD10L	Washer
-	1*	1*	1*	AN960JD516L	Washer
	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	 1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
	•		'	0200 00	Dan Glad
	6	6	6	AN3-4A	Bolt
3	3 .	3	3	AN960JD10	Washer
43_	9	9	9	MS21042L3	Nut (or MS21042-3)
/_6	6	-6	6	-MS20470AD4-5-	-Rivet
73	3	3	3	MS27039-1-15	Screw
-					~*
				l	

<sup>\*</sup> Reference only. Included in D3085-041 Prop Assembly listed above.

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<sup>\*\*</sup> Reference only. Included in D2991-1/-2/-3 Doors listed above.